



Sughrue

SUGHRUE MION, PLLC

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1000 Pennsylvania Avenue, NW
Washington, DC 20037-3213

T 202.293.7060
F 202.293.7860

www.sughrue.com

Darryl Mexic

T 202-663-7909

dmexic@sughrue.com

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Re: Application of Kenji ISHIKAWA, Hidetoshi YAMAMOTO, Kiyoo MORITA,
Akihiro HASHIMOTO, Daisuke TAKAHASHI and Hideaki SHIGA
MAGNETIC TAPE CARTRIDGE
Assignee: Fuji Photo Film Co., Ltd.
Our Ref: Q67879

Dear Sir:

The following documents and fees are submitted herewith in connection with the above application for the purpose of entering the National stage under 35 U.S.C. § 371 and in accordance with Chapter II of the Patent Cooperation Treaty:

- ☒ an executed Declaration and Power of Attorney.
- ☒ an English translation of the International Application.
- ☒ seven (7) sheets of drawings.
- ☒ an executed Assignment and PTO 1595 form.

It is assumed that copies of the International Application, the International Search Report, the International Preliminary Examination Report and any Articles 19 and 34 amendments as required by § 371(c) will be supplied directly by the International Bureau, but if further copies are needed, the undersigned can easily provide them upon request.

The Government filing fee is calculated as follows:

Total claims	11	-	20	=		x	\$18.00	=	\$0.00
Independent claims	4	-	3	=	1	x	\$84.00	=	\$84.00
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Page 2

10/019678
531 Rec'd PCT/7... 04 JAN 2002

Checks for the statutory filing fee of \$974.00 and Assignment recordation fee of \$40.00 are attached. You are also directed and authorized to charge or credit any difference or overpayment to Deposit Account No. 19-4880. The Commissioner is hereby authorized to charge any fees under 37 C.F.R. §§ 1.16, 1.17 and 1.492 which may be required during the entire pendency of the application to Deposit Account No. 19-4880. A duplicate copy of this transmittal letter is attached.

Priorities are claimed from:

<u>Country</u>	<u>Application No</u>	<u>Filing Date</u>
Japan	195857 / 1999	July 7, 1999
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Respectfully submitted,

Darryl Mexic Reg. No. 23,063

Darryl Mexic
Registration No. 23,063

DM/mrl

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SPECIFICATIONMAGNETIC TAPE CARTRIDGE

TECHNICAL FIELD

5 The present invention relates to a magnetic tape cartridge and more particularly relates to the structure of reel-rotation restraining means which causes the reel to be in a rotation-locked state when not being used, and the leader tape joined to the leading end of the magnetic tape, in a magnetic tape cartridge where a single reel with magnetic tape wound thereon is rotatably housed within a cartridge case..

BACKGROUND ART

10 In magnetic tape cartridges, which are being used as storage media that are employed in external storage units for computers, etc., there is known a type where a single reel with magnetic tape wound thereon is rotatably housed within a cartridge case. This magnetic tape is employed to archive data for computers, etc., and stores important information. For this reason, reel-rotation restraining means for restricting rotation of the reel is installed so that problems, such as tape jamming, etc., do not occur and that the magnetic tape is not pulled out of the cartridge case inadvertently when not being used, such as when being stored, etc.

20 The reel-rotation restraining means is equipped with a reel locking member for restricting rotation of the reel by

engaging part of the reel. When the tape cartridge is loaded into a drive unit of an external storage unit, etc., the reel locking member of the reel is unlocked according to the reel chucking operation of the rotation means of the drive unit.

5 Due to the need for enhanced reliability enhancement in operation of the reel-rotation restraining means, as well as for prevention of the entry of dust into the cartridge case, etc., the reel-rotation restraining means can be separated into a reel locking member for restricting rotation of the reel, an urging member for urging the reel locking member in a locking direction, and an releasing member for moving the reel locking member in an unlocking direction by moving according to the reel chucking operation of the rotation means of the drive unit.

10 That is, in the inoperative state of the magnetic tape cartridge, the reel is restricted by the reel locking member so that it does not rotate unexpectedly. In this manner, the magnetic tape is not pulled out of the magnetic tape cartridge. If the magnetic tape cartridge is loaded into a drive unit, and the reel is chucked by the rotation means of the drive unit, the releasing member is moved and unlocks the reel locking member. In this state, the reel is rotatable and the magnetic tape can be pulled out or rewound.

20 However, the aforementioned mechanism has the problem that assembly of the releasing member with respect to the reel is troublesome and therefore operability will be reduced. Particularly, providing three leg portions in the releasing

member so that the lower ends thereof are inserted through the through holes provided in the reel and the tips thereof are made to abut part of the rotation means of the drive unit, so that they are pushed up and unlock the releasing member by the chucking operation of said rotation means of the drive unit, are advantageous in achieving structural simplification. This structure, however, has the problem that the assembly, which involves inserting the releasing member into the center opening of the reel and then inserting the leg portions into the through holes, cannot be easily performed.

More specifically, in the case where the size of the center opening in the reel is smaller than that of a portion of the cartridge case in which the releasing member is housed, and the releasing member cannot be assembled in a horizontal posture, the assembly operation becomes complicated and troublesome and the operation of forcibly pushing the releasing member is required.

In addition, in the case where the releasing member is assembled by a robot, etc., it is necessary to accurately position and hold the releasing member.

When magnetic tape is forwarded or rewound, the releasing member rotates integrally with the reel at high speeds, but the reel locking member does not rotate. The sliding portions of the two members slide against each other and the temperatures of the sliding portions rise due to frictional heat. Thus, the aforementioned structure has the problem that it is

disadvantageous in durability.

The present invention has been made in view of the points mentioned above. Accordingly, it is a first object of the present invention to provide a magnetic tape cartridge where the operation of assembling the releasing member of the reel-rotation restraining means with respect to the reel has been improved.

In magnetic tape cartridges, which are being used as storage media that are employed in external storage units for computers, etc., there is known a type where a single reel with magnetic tape wound thereon is rotatably housed within a cartridge case. This magnetic tape is employed to archive data for computers, etc. Since important information has been stored, the magnetic tape cartridge is constructed so that problems, such as tape jamming, etc., do not occur and that the magnetic tape is not pulled out of the cartridge unexpectedly.

In addition, to pull out the magnetic tape, a leader member such as a leader pin, a leader block, etc., is firmly attached to the leading end portion of the magnetic tape, or a relatively hard plastic leader tape with an engagement bore at the leading end is joined to the leading end portion of the magnetic tape. On the other hand, a drive unit is constructed so that loading or unloading (pulling-out or rewinding) of the magnetic tape is performed by holding and pulling out the leader member or the leading end of the leader tape with a holding member provided in the recording-reproducing unit.

However, when performing the load and unload operations

by pulling out the magnetic tape to the magnetic recording-reproducing unit and then winding the leading end on the machine reel of the magnetic recording-reproducing unit, the leading end portion is contacted with tape guides, a magnetic head, etc., and is pulled without being positioned accurately. Because of this, since the leading end portion is easily damaged, it is preferable to reinforce the leading end portion. Leader tape whose strength is higher than that of the magnetic tape can be joined to the leading end of the magnetic tape.

A material that is used as the leader tape is generally a plastic tape which is thicker than magnetic tape. However, the plastic material is easily charged with static electricity by friction, etc., and therefore there is a fear that the magnetic head will be damaged by this static electricity. Particularly, the newer magnetic heads for magnetic recording and reproduction are likely to be damaged by static electricity, because high-sensitivity magnetic heads such as an MR head, etc., are used to obtain high recording density.

In addition, to increase the recording quantity per unit volume of the magnetic tape, recording density is enhanced and there is a tendency to use thin tape. Because of this, tape strength is reduced, the tape edge is likely to be damaged by contact with the flange portions of tape guides during load and unload operations, and there is a fear that tape will be cut by repeated use. Furthermore, there is a fear that the first part of the magnetic tape to be wound on the machine reel of

the magnetic recording-reproducing unit will also be damaged when bent and that the strength of that part will be reduced.

On the other hand, in the case where a leader member such as a leader pin, etc., is joined directly to the leading end of magnetic tape to pull out the magnetic tape, the surface roughness will become small, if the magnetic tape is reduced in thickness to meet the high-density requirement, as previously stated. Because of this, the tape surface becomes flat and smooth, the friction coefficient becomes low, and it is difficult to obtain sufficient clamping force between the magnetic tape and the leader member. Thus, there is a fear that the clamping force will be reduced and therefore the leader member will be disengaged from the magnetic tape. Furthermore, in the case where addition of a lubricant to the magnetic layer of the magnetic tape, or application of a lubricant to the tape surface, has been performed to reduce friction between the magnetic tape and the magnetic head, there are cases where the clamping force between the magnetic tape and the clamp member is reduced. In the case where, in view of the points mentioned above, a leader tape is joined to the leading end of the magnetic tape to assure strength, a stepped portion corresponding to a difference in thickness between them occurs in the joint portion between the magnetic tape and the leader tape. If the magnetic tape is successively wound on the stepped portion when wound on the machine reel, a deformation of the magnetic tape called "tape transfer" will occur along the shape of the stepped portion and the contacted state of the

magnetic tape with respect to the magnetic head will change. This causes a dropout phenomenon in which suitable writing and reading of data cannot be performed, and results in defects in magnetic recording quality. Generally, magnetic recording is not performed at the tape end region where the aforementioned tape transfer tends to occur. However, if this region is long, recording capacity will be reduced.

The present invention has been made in view of the points mentioned above. Accordingly, it is a second object of the present invention to provide a magnetic tape cartridge that is equipped with a leader tape having characteristics which are satisfactory in strength and other points, to assure reliability.

DISCLOSURE OF THE INVENTION

To achieve the first object of the present invention mentioned above, there is provided a first magnetic tape cartridge comprising:

a single reel with magnetic tape wound thereon;
a cartridge case in which the reel is rotatably housed;

and

reel-rotation restraining means which allows rotation of the reel during use and restricts the rotation during nonuse;

wherein the reel-rotation restraining means has

a reel locking member, which is movable toward and away from the reel, for restricting rotation of the reel,

an urging member for urging the reel locking member in a restraining direction, and

an releasing member, which is rotatable integrally with the reel, for moving the reel locking member in an unlocking direction by moving according to a chucking operation of rotation means provided in a drive unit;

5 and wherein the releasing member has
a generally triangular plate portion, and
three leg portions, provided on vertexes of the
triangular plate portion, and having a lower end which is inserted
into a through hole provided in the reel and abuts part of the
rotation means of the drive unit;

and wherein the releasing member is sized so that with
part of the releasing member inserted into a center opening of
the reel, and two of the three leg portions positioned near the
through holes, the remaining one leg portion is capable of being
dropped and inserted within the center opening of the reel.

In the first magnetic tape cartridge of the present
invention, it is desirable that the triangular plate portion
of the releasing member have a holding portion so that it can
be positioned and held by an assembling tool. It is also desirable
20 that the holding portion be constructed of a bore penetrating
the plate portion of the releasing member and that the bore be
formed obliquely toward a sliding portion of the releasing member
that contacts the retraining member.

The first magnetic tape cartridge of the present
25 invention further comprises leader tape firmly attached at one
end thereof to a leading end of the magnetic tape; a leader member,

firmly attached to the other end of the leader tape, for pulling out the magnetic tape to a magnetic recording-reproducing unit; and reinforcement tape stuck near an end of the leader tape to which the leader member is firmly attached. At least one side of the leader tape has a center-line average surface roughness (Ra) of 4 nm or greater.

In the first magnetic tape cartridge, the leader tape has a base material having a lengthwise elastic modulus of 630 kg/mm² or less and a widthwise elastic modulus of 580 kg/mm² or less, preferably a lengthwise elastic modulus of 550 kg/mm² or less and a widthwise elastic modulus of 550 kg/mm² or less.

In the first magnetic tape cartridge, the base material of the leader tape is formed from polyethylene terephthalate (PET) film or polyimide (PI) film.

In the first magnetic tape cartridge, the thickness of the leader tape is less than or equal to five times the thickness of the magnetic tape, preferably less than or equal to three times, and further preferably less than or equal to two times.

In the first magnetic tape cartridge, the leader tape has a length greater than or equal to the sum total of a length of a tape running path leading from an opening formed in the cartridge case to a machine reel in the magnetic recording-reproducing unit, and a length of the leader tape wound at least three times on the machine reel.

The first magnetic tape cartridge of the present invention has the following advantages:

When the three leg portions provided in the vertices of the generally triangular plate portion of the releasing member are inserted into the through holes provided in the reel, part of the releasing member is obliquely inserted into the center opening of the reel, and the two leg portions are positioned near the through holes. Then, in this state, the remaining one leg portion is dropped and inserted within the center opening of the reel. Therefore, the reel and the releasing member can be easily assembled without requiring a pushing-in operation, and the magnetic tape cartridge can be efficiently assembled as a whole.

In addition, if the triangular plate portion of the releasing member has a holding portion so that it can be positioned and held by an assembling tool, the releasing member can be easily held with a high degree of accuracy and the aforementioned assembling can be reliably performed.

Furthermore, if the holding portion is constructed of a bore penetrating the plate portion of the releasing member, and the bore is formed obliquely toward a sliding portion of the releasing member that contacts the retraining member, air will flow toward the sliding portion during rotation of the reel and cool the sliding portion and therefore durability can be improved. Thus, the first object of the present invention mentioned above is achieved.

To achieve the second object of the present invention mentioned above, there is provided a second magnetic tape

cartridge comprising:

a cartridge case in which a single reel with magnetic tape wound thereon is rotatably housed; and

leader tape joined to a leading end of the magnetic tape so that it is pulled out to a magnetic recording-reproducing unit, along with the magnetic tape;

wherein at least one surface of the leader tape is provided with a magnetic layer having a specific surface resistance of $1 \times 10^{13} \Omega/2.54\text{cm}^2$ or less.

In addition, there is provided a third magnetic tape cartridge comprising:

a cartridge case in which a single reel with magnetic tape wound thereon is rotatably housed; and

leader tape joined to a leading end of the magnetic tape so that it is pulled out to a magnetic recording-reproducing unit, along with the magnetic tape;

wherein the leader tape is constructed of sheet-form metal tape having a specific surface resistance of $1 \times 10^{13} \Omega/2.54\text{cm}^2$ or less.

It is preferable that the specific surface resistance be $1 \times 10^{12} \Omega/2.54\text{cm}^2$ or less and further preferable that it be $1 \times 10^{11} \Omega/2.54\text{cm}^2$ or less. Also, the leader tape may also be constructed of aluminized tape or conductive resin tape.

Furthermore, there is provided a fourth magnetic tape cartridge comprising:

a cartridge case in which a single reel with magnetic

tape wound thereon is rotatably housed;

leader tape firmly attached at one end thereof to a leading end of the magnetic tape; and

a leader member, firmly attached to the other end of the leader tape, for pulled out the magnetic tape to a magnetic recording-reproducing unit.

In the second, third, and fourth magnetic tape cartridges, at least one side of the leader tape has a center-line average surface roughness (Ra) of 4 nm or greater. It is preferable that the center-line average surface roughness be 8 nm or greater and further preferable that it be 12 nm or greater. Furthermore, it is desirable that reinforcement tape be adhesively attached near an end of the leader tape to which the leader member is firmly attached.

In the second magnetic tape cartridge, it is preferable that the base material of the leader tape have a lengthwise elastic modulus of 630 kg/mm^2 or less and a widthwise elastic modulus of 580 kg/mm^2 or less. It is further preferable that it have a lengthwise elastic modulus of 550 kg/mm^2 or less and a widthwise elastic modulus of 550 kg/mm^2 or less.

In the second magnetic tape cartridge, it is preferable that the base material of the leader tape employ polyethylene terephthalate (PET) film or polyimide (PI) film.

In the third magnetic tape cartridge, the thickness of the leader tape is less than or equal to five times the thickness of the magnetic tape, preferably less than or equal to three

times, and further preferably less than or equal to two times.

In the second, third, and fourth magnetic tape cartridges, it is desirable that the leader tape have a length greater than or equal to the sum total of a length of a tape running path leading from an opening formed in the cartridge case to a machine reel in the magnetic recording-reproducing unit, and a length of the leader tape wound at least three times on the machine reel.

The second, third, and fourth magnetic tape cartridges of the present invention have the following advantages:

The leader tape joined to the leading end of the magnetic tape has a magnetic layer on at least one surface thereof, or the leader tape is constructed of metal tape. The specific surface resistance is $1 \times 10^{13} \Omega/2.54\text{cm}^2$ or less. Therefore, since the specific surface resistance is reduced, it is prevented from being charged with electricity. As a result, damage to the magnetic head by static electricity is prevented and reliability can be enhanced. In addition, since the magnetic tape is joined to the leader tape which is higher in strength than the magnetic tape, durability is enhanced with respect to load and unload operations that are repeatedly performed by a magnetic recording-reproducing unit.

According to the fourth magnetic tape cartridge, one end of the leader tape is firmly attached to the leading end of the magnetic tape, and the leader member is firmly attached to the other end of the leader tape. Therefore, even when the

leader member is attached to thin magnetic tape whose friction coefficient is low, the problem of the disengagement of the leader member due to insufficient clamping force can be eliminated. Thus, firm attachment of the leader member can be satisfactorily performed and reliability of load and unload operations is enhanced. Particularly, when the center-line average surface roughness (Ra) of the leader tape is 4 nm or greater, high clamping force is obtained between the leader tape and the leader member. Furthermore, if reinforcement tape is stuck on an end portion of the leader tape to which the leader member is firmly attached, the clamping force becomes higher and resistance to bending strength can also be enhanced.

If the base material of the leader tape has a lengthwise elastic modulus of 630 kg/mm^2 or less and a widthwise elastic modulus of 580 kg/mm^2 or less, the leader tape has excellent tear strength. Therefore, even if the tape edge contacts with the flange portion of a tape guide during load and unload operations, it will not be damaged and can be repeatedly used without being cut. The strength of the first part of tape which is wound on the machine reel of a magnetic recording-reproducing unit is increased, so there is no fear that the strength of that portion will be reduced. Even if the thickness of magnetic tape is made thin to increase recording capacity, reliability in the durability and recording characteristics can be assured.

Also, if the thickness of the leader tape joined to the leading end of magnetic tape is less than or equal to five

times the thickness of the magnetic tape, a stepped portion in the joint portion between them becomes small. Therefore, the tape transfer onto the stepped portion due to deformation caused by winding of the magnetic tape can be reduced; a tape end region, which has a possibility of dropout and in which no magnetic recording is performed, can be made shorter; reliability of magnetic recording quality can be enhanced; and recording capacity can be increased. In this way, the second object of the present invention mentioned above is achieved.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be described in further detail with reference to the accompanying drawings wherein:

FIG. 1 is a sectional front view of a magnetic tape cartridge according to a first embodiment of the present invention, the tape cartridge being in an inoperative state;

FIG. 2 is an exploded perspective view of the essential parts of the magnetic tape cartridge shown in FIG. 1;

FIG. 3 is a sectional view of the magnetic tape cartridge of FIG. 1 being in an operative state;

FIG. 4 is a plan view of the releasing member shown in FIG. 3;

FIG. 5 is a sectional view showing how the releasing member is assembled into the reel by one method;

FIG. 6 is a plan view of the releasing member assembled into the reel;

FIG. 7A is a bottom view showing the releasing member;

FIG. 7B is a bottom view of a first modification of the releasing member;

FIG. 7C is a bottom view of a second modification of the releasing member;

5 FIG. 8 is a sectional view showing how the releasing member is assembled into the reel by another method;

FIG. 9 is a perspective view of a magnetic tape cartridge of a second embodiment of the present invention, the magnetic tape being pulled out;

FIG. 10 is an exploded perspective view of parts by which the leading end of magnetic tape is firmly attached;

FIG. 11 is a plan view of the joint portion between magnetic tape and leader tape; and

FIG. 12 is a schematic diagram of the state in which the magnetic tape cartridge has been loaded into a magnetic recording-reproducing unit.

BEST MODE FOR CARRYING OUT THE INVENTION

The present invention will hereinafter be described in detail with reference to embodiments shown in the drawings.

20 Fig. 1 shows a sectional view of a magnetic tape cartridge constructed according to a first embodiment of the present invention achieving the aforementioned first object of the invention, the tape cartridge being in an inoperative state.

Fig. 2 shows an exploded perspective view of the essential parts
25 of the magnetic tape cartridge of Fig. 1; Fig. 3 shows a sectional view of the essential parts of the magnetic tape cartridge of

Fig. 1 being in an operative state; and Fig. 4 shows a plan view of an releasing member being in an assembled state.

The magnetic tape cartridge 1 is constructed so that a single reel 2 with magnetic tape (not shown) wound thereon is rotatably housed within a cartridge case 3. The cartridge case 3 is formed by fastening an upper case 31 and a lower case 32 which has a center opening 32a, with small screws, etc. The magnetic tape cartridge 1 is equipped with reel-rotation restraining means 10 which allows rotation of the reel 2 during use and restricts said rotation during periods of nonuse.

The reel 2 comprises a bottomed cylindrical reel hub 21 on which magnetic tape is wound on the outer periphery thereof, and a lower flange portion 22 and an upper flange portion 23 extending radially in disc form from the upper and lower ends of the reel hub 21. The reel hub 21 and the lower flange portion 22 are integrally formed from synthetic resin and are joined to the upper flange portion 23, for example, by ultrasonic welding.

When the upper flange portion 23 and the reel hub 21 are welded together, the inner periphery of the upper end portion of the reel hub 21 and the radially inner end periphery of the upper flange portion 23 are welded together. At the same time, a protrusion formed in the radially inner end periphery of the upper flange portion 23 is mated with a recess formed in the inner periphery of the upper end portion of the reel hub 21, and the bottom end of the radially inner end portion of the upper flange portion 23 is welded with the top ends of vertical ribs

28 disposed on the inner periphery of the reel hub 21.

The lower end portion of the reel hub 21 is formed integrally with a bottom wall 21a. The radially outer portion of the bottom surface of the bottom wall 21a has a reel gear 24 for rotating the reel 2, and the radially inner portion inside the reel gear 24 has an annular metal reel plate 25 for magnetic attraction. The reel gear 24 and the reel plate 25 of the reel 2 are disposed to face an opening 32a formed in the bottom surface of the cartridge case 3. Note that the reel 2 is urged downward by an urging member 5 described later.

Rotation means 11 provided on the side of a drive unit is equipped with a rotating shaft 12, and a driving gear 13 and a magnet (not shown) mounted on the rotating shaft 12. In the chucking operation of the rotation means 11, the magnetic tape cartridge 1 loaded into the bucket (not shown) of the drive unit is lowered with respect to the rotating shaft 12; the driving gear 13 meshes with the lowered reel gear 24; and the magnet of the rotation means 11 attracts the metal reel plate 25 of the reel hub 21, thereby maintaining the meshed state between the driving gear 13 and the reel gear 24.

Next, a description will be given of the mechanism of the reel-rotation restraining means 10. The reel-rotation restraining means 10 has a reel locking member 4 vertically movable toward and away from the reel 2, an urging member 5 for urging the reel locking member 4 in a restraining direction, and an releasing member 6 for moving the reel locking member in an

unlocking direction.

5 The bottom wall 21a of the reel 2 is provided with 3 (three) through holes 26 vertically penetrating the reel gear 24 and disposed at equal intervals along a circle. The top surface of the bottom wall 21a is provided with three pairs of stopper protrusions (i.e., six stopper protrusions) 27 disposed at equal intervals along a circle at positions differing in phase from the three through holes 26. The upper end of each stopper protrusions 27 is formed into the shape of gear teeth. Note that more than three through holes 26 and more than 3 pairs of stopper protrusions 27 may be disposed. Also, the upper end of the stopper protrusion 27 may be formed into the shape of a single gear tooth. In the reel 2 shown in Fig. 2, only the part of the bottom wall 21a cut away from the reel 2 is shown.

20 The reel locking member 4 has a disc portion 41, which is disposed within the reel hub 21 of the reel 2 so that it faces the bottom wall 21a. The radially outer portion of the bottom surface of the disc portion 41 has an annular restraining gear 42 that is meshable with the upper ends of the three stopper protrusions 27. In addition, the center portion of the bottom surface of the disc portion 41 is projected into a convex shape and contacts the sliding portion 62 of the top surface of the releasing member 6.

25 Furthermore, the top surface of the disc portion 41 of the reel locking member 4 is provided with a protruding portion 44 that extends upward therefrom. The protruding portion 44 is

provided with a stopper groove 45 in the form of a cross, the groove 45 extending in the vertical direction. Meanwhile, the inside surface of the upper case 31 of the cartridge case 3 is provided with a swivel stopping protrusion 33 that is inserted
5 into the stopper groove 45 of the reel locking member 4. The reel locking member 4 is disposed so as to be movable in the vertical direction without rotating, with the stopper groove 45 engaged by the swivel stopping protrusion 33. Note that the stopper groove 45 may be provided in the form of a straight line.

Between the top surface, outside the protruding portion 44, of the disc portion 41 of the reel locking member 4 and the inside surface, outside the swivel stopping protrusion 33, of the upper case 31, the urging member (e.g., a coil spring) 5 is compressed so that the reel locking member 4 is urged downward in the restraining direction where the restraining gear 42 and the stopper protrusion 27 engage with each other.

In addition, the releasing member 6 is interposed between the reel locking member 4 and the bottom wall 21a of the reel hub 21 so that it is movable vertically. The bottom
20 surface near the vertices of the generally triangular plate portion 61 of the releasing member 6 is provided with cylindrical leg portions 63 extending in the vertical direction. The triangular plate portion 61 and the leg portions 63 are integrally formed from high-rigidity resin material. The central portion
25 of the top surface of the triangular plate portion 61 is formed into a sliding portion 62, which makes contact with the central

portion of the bottom surface of the reel locking member 4.

The leg portions 63 of the releasing member 6 are inserted into the through holes 26 formed in the bottom wall 21a of the reel 2 so that they are movable into and out of the through holes 26, respectively. The lower ends of the leg portions 63 are positioned to face the tooth portion of the reel gear 24 of the bottom surface of the reel 2. Each stopper protrusion pair 27 is positioned between the leg portions 63 and outside the triangular plate portion 61. Each side of the triangular plate portion 61 is formed by a tangential line joining the outer peripheries of the circular leg portions 63 positioned at the vertices, and the outer periphery of each vertex is provided so that it becomes small.

Note that the vertical ribs 28 formed in the inner periphery of the reel 2 are formed on both sides of the through hole 26 at predetermined intervals. The vertical ribs 28 are used to position and guide the leg portions 63 of the releasing member 6 when the leg portions 63 are inserted into the through holes 26 (see Figs. 4 and 6).

The triangular plate portion 61 of the releasing member 6 is further provided with three holding bores (circular holding portions) 64 into which an assembling tool 70 is inserted. For example, the releasing member 6 is held and positioned by the chuck (pair of jaws) 72 of the robot hand 71 of an assembling robot, as shown in Fig. 5. The three holding bores 64 are formed at positions facing the three vertexes of the triangular plate

portion 61 of the releasing member 6, and are also formed obliquely toward the sliding portion 62 which contacts the reel locking member 4, that is, toward the center of the triangular plate portion 61. As shown by an arrow in Fig. 3, the holding bores 64 acts as a fan that forms a flow of air from the bottom surface of the triangular plate portion 61 toward the sliding portion 62 and perform cooling of the sliding portion 62.

Note that in the case where the holding bores 64 are formed solely for the purpose of being held by the assembling tool 70, the triangular plate portion 61 of the releasing member 6 may have recesses instead of the holding bores 64.

When the releasing member 6 is assembled into the reel 2, as shown in Figs. 5 and 6, one of the leg portions 63 and the holding bore 64 are clamped by the chuck 72 of the assembling tool 70 so that the releasing member 6 is held in an inclined state where the remaining two leg portions 63 are positioned lower than the one leg portion 63. Then, as shown by a two-dotted line in Fig. 6, the lowered side of the triangular plate portion 61 is moved and inserted downward as shown by an arrow A in Fig. 5, at a position near the central portion of the center opening 2a of the reel 2. Thereafter, the triangular plate portion 61 is moved forward as shown by an arrow B, and as shown by a solid line in Fig. 6, the two front leg portions 63 are brought into contact with the vertical ribs 28 near the through holes 26 and are stopped in a positioned state. Subsequently, if the chuck 72 of the assembling tool 70 are opened, the held state of the

releasing member 6 is released and the rear leg portion 63 being held is dropped by its dead weight. As a result, the releasing member 6 is inserted within the center opening 2a of the reel 2, and the leg portions 63 of the releasing member 6 are automatically inserted into the through holes 26. The dimensions of the releasing member 6 are set so that such an assembly operation can be performed.

As shown in Fig. 7A, the holding bore 64 of the releasing member 6 in the first embodiment is circular in shape so that the releasing member 6 can be clamped between the holding bore 64 and one of the vertexes of the triangular plate portion 61 by the chuck 72. However, the circular holding bore 64 may be formed into a trapezoidal holding bore (trapezoidal holding portion) 65, as shown in Fig. 7B. Also, it may be formed into a rectangular holding bore (rectangular holding portion) 66, as shown in Fig. 7C.

Fig. 8 illustrates how the releasing member 6 is assembled into the reel 2 by another method. In this example, one of the leg portions 63 of the releasing member 6 is held by the chuck 77 of the handle 76 of an assembling tool 75 (of an assembling robot). In this case, the releasing member 6 can be assembled into the reel 2 in the same assembly operation as the aforementioned, even when the triangular plate portion 61 of the releasing member 6 does not have the aforementioned holding bores 64.

Furthermore, although not shown, the surface, near one

of the leg portions 63, of the triangular plate portion 61 of the releasing member 6 may be held by a suction tool. As with the aforementioned case, the releasing member 6 can be assembled into the reel 2.

5 Now, operation of the reel-rotation restraining means 10 will be described. The magnetic tape cartridge 1 in Fig. 1 is in an inoperative state such as an archived state, etc., and in this state, the reel locking member 4, the releasing member 6, and the reel 2 are moved to the side of the lower case 32 of the cartridge case 3 by the urging force of the urging member 5, and the center opening 32a of the lower case 32 is closed by the reel 2. The releasing member 6 is situated at the lowermost position where the bottom surface of the releasing member 6 abuts the top surface of the bottom wall 21a of the reel hub 21. The lower ends of the leg portions 63 of the releasing member 6 are aligned with the position of the tooth edge of the reel gear 24. The reel locking member 4 abutting the top surface of the releasing member 6 is also situated at the lowermost position where the upper ends of the stopper protrusion pairs 27 of the reel 2 engage with the restraining gear 42 of the reel locking member 4. In this state, rotation of the reel 2 is restricted and pulling-out of the magnetic tape is prevented.

20 On the other hand, when the magnetic tape cartridge 1 of Fig. 3 is loaded into the drive unit of a recording-reproducing unit and is in an operative state, the rotating shaft 12 of the rotation means 11 of the drive unit is moved toward the bottom

surface of the reel 2. If the driving gear 13 of the drive unit meshes with reel gear 24 of the reel 2 and moves the reel 2 slightly upward, the tooth edge of the driving gear 13 abuts the lower ends of the leg portions 63 of the releasing member 6 and pushes them up. This causes the releasing member 6 to move upward against the urging force of the urging member 5 and also causes the reel locking member 4 to move upward in the unlocking direction. This movement unlocks the engagement between the restraining gear 42 of the reel locking member 4 and the stopper protrusions 27 of the reel 2. As a result, the reel 2 can rotate, and the magnetic tape is pulled out or rewound by the drive unit of the recording-reproducing unit. Note that the leg portion 63 of the releasing member 6 may be formed into the shape of a square pillar, an elliptical cylinder, etc.

Fig. 9 shows a perspective view of a magnetic tape cartridge of a second embodiment of the present invention achieving the aforementioned second object of the invention, with the magnetic tape pulled out. Fig. 10 shows an exploded perspective view of parts by which the leader pin is firmly attached, Fig. 11 shows a plan view of the joint portion between magnetic tape and leader tape, and Fig. 12 shows a schematic diagram of the state in which the magnetic tape cartridge has been loaded into a magnetic recording-reproducing unit. Note that the second embodiment uses a leader pin as a leader member.

The magnetic tape cartridge 101 has a cartridge case 102, which is formed by fastening an upper case 102a and a lower

case 102b together with small screws, etc. Within the cartridge case 102, a single reel 105 with magnetic tape 107 wound thereon is rotatably housed. The leading end of the magnetic tape 104 is joined to leader tape 107 firmly attached to a leader pin (leader member) 103. One side wall of the cartridge case 102 has an opening 102c for pulling out the magnetic tape 104 from the cartridge case 102. Near the opening 102c, there is provided a slide door 106 that is urged in a closing direction by elastic means (not shown). In the state of Fig. 1, the slide door 106 is open. In the magnetic tape cartridge 101 in an inoperative state, the magnetic tape 104 and the leader tape 107 are completely wound on a reel 105, the leader pin 103 is held in leader-pin housing recesses 102d. The leader tape 107 can be formed in various forms as shown in embodiments to be described later.

Although not shown, the central portion of the lower case 102b has a center bore for rotating the reel 105 by the drive shaft of a magnetic recording-reproducing unit. The central portion of the reel 105 is provided with a rotation regulating mechanism or braking mechanism (not shown) for restricting rotation of the reel 105 when not being used. Besides, the central portion of the bottom surface of the reel 105 is provided with a reel plate (not shown) for attracting and holding magnet-type rotation means, and the outer periphery of the bottom surface is provided with a reel gear (not shown) for meshing with the driving gear of the magnet-type rotation means. Note that when the reel gear of the reel 105 and the driving gear

of the rotation means are meshed, the rotation regulating means is unlocked so that the reel 105 is freely rotatable.

The leader pin 103 is used for holding and pulling out the magnetic tape 104 so that the magnetic tape 104 is introduced into a tape running path provided within a magnetic recording-reproducing unit 110 (see Fig. 12) which uses the magnetic tape cartridge 101. This leader pin 103 is firmly attached by use of a C cross section clip 108 to the end of the leader tape 107 joined to the leading end of the magnetic tape 104.

The leader pin 103, as shown in Fig. 10, has a clamp shaft portion 103a at the central portion thereof, upper and lower flange portions 103b, 103b on upper and lower sides of the shaft portion 103a, and engagement portions 103c, 103c extending from the flange portions 103b, 103b. The end portion of the leader tape 107 is clamped between the shaft portion 103a and the clip 108 by fitting the clip 108 onto the clamp portion 103a. The engagement portions 103c, 103c are engaged and held by the recording-reproducing unit. The leader pin 103 further has locking portions 103d, 103d on both ends thereof, and the locking portions 103d are held in the leader-pin housing recesses (not shown) formed near the opening 102c. The clip 108 is molded from resin and has an axial length equivalent to the length of the clamp portion 103a of the leader pin 103. The clip 108 is provided with an axial slit 108a extending over the overall length thereof and is formed into a C cross section shape. The clip

108 is also provided with a flat portion 108b at the outer periphery opposite to the slit 108a.

The leader tape 107 is joined to the leading end of the magnetic tape 104 by a known splicing tape 107a, with the leading end of the magnetic tape 105 contacted with one end of the leader tape 107 (see Fig. 11). The other end of the leader tape 107 that is firmly attached to the leader pin 103 may have reinforcement tape 109 stuck thereon, as shown in Fig. 10.

The reinforcement tape 109 is interposed between the clip 108 and the clamp portion 103a so that sufficient clamping force is assured between them. This reinforcement tape 109 has an adhesive property and is stuck on one side of the leader tape 107. The reinforcement tape 109 uses a flexible ribbon-like member, which has an adhesive layer on one side thereof, such as plastic sheet, form sheet, laminate film, laminate paper, etc.

A first embodiment of the leader tape 107 is constructed so that the specific surface resistance thereof is $1 \times 10^{13} \Omega/2.54\text{cm}^2$ or less, preferably $1 \times 10^{12} \Omega/2.54\text{cm}^2$ or less, and further preferably $1 \times 10^{11} \Omega/2.54\text{cm}^2$ or less. The first embodiment of the leader tape 107 employs, for example, magnetic tape with a magnetic layer on at least one side, metal tape formed from a metal sheet, aluminized tape, conductive resin tape, etc.

Such a leader tape having conductivity at a value smaller in specific surface resistance than ordinary plastic material is used so that a high-sensitive magnetic head such

as an MR head, etc., is not damaged by an accumulated static electricity charge.

A second embodiment of the leader tape 107 is constructed so that the base film of the leader tape 107 has a lengthwise elastic modulus of 630 kg/mm^2 or less and a widthwise elastic modulus of 580 kg/mm^2 or less, preferably a lengthwise elastic modulus of 550 kg/mm^2 or less and a widthwise elastic modulus of 550 kg/mm^2 or less. For instance, polyethylene terephthalate (PET) film and polyimide (PI) film are suitable for the base material of the leader tape 107. If a base material whose elastic modulus (Young's modulus) is relatively low is used, the tear strength for the leader tape 107 becomes higher. Even if it is repeatedly used, there will be no damage and excellent reliability will be obtained. A base material whose elastic modulus is high is liable to tear by contact with an edge portion.

A third embodiment of the leader tape 107 is constructed so that the thickness of the leader tape 107 is less than or equal to 5 times that of the magnetic tape 104. That is, as shown in Fig. 11, at the part where the magnetic tape 104 and the leader tape 107 are joined together by the splicing tape 107a, the thickness b of the leader tape 107 is greater than the thickness a of the magnetic tape 104. The dimensions of the magnetic tape 104 and the leader tape 107 are set so that a ratio (b/a) between them is 5 times or less (≤ 5), preferably 3 times or less, and further preferably 2 times or less.

If the thickness ratio between the magnetic tape 104

and the leader tape 107 is made relatively small, the stepped portion in the joint portion between them can be made smaller; the tape transfer onto the stepped portion due to deformation caused by winding of the magnetic tape 104 can be reduced; a tape end region, which has a possibility of dropout and in which no magnetic recording is performed, can be made shorter; reliability of magnetic recording quality can be enhanced; and recording capacity can be increased. Note that no data is written to a region where tape transfer occurs.

A fourth embodiment of the leader tape 107 is constructed so that at least the leading end portion of the leader tape 107 to which the leader pin 103 is firmly attached has a center-line average surface roughness Ra of 4nm or greater, preferably 8nm or greater, and further preferably 12nm or greater. Note that in the case where the leader tape 107 has a magnetic layer like the first embodiment, it will be sufficient if at least either the top surface or bottom surface of the magnetic layer has the aforementioned center-line average surface roughness Ra.

If the surface roughness of the leader tape 107 is increased to make the friction coefficient higher, the clamping force between the leader tape 107 and the leader pin 103 can be made greater; fixed attachment can be satisfactorily performed; and load and unload operations can be reliably performed without disengagement of the leader pin 103 from the leader tape 107. In addition, if the aforementioned

reinforcement tape 109 is stuck on the leading end portion of the leader tape 107, the clamping force can be made even greater and the resistance to bending strength can also be enhanced. Furthermore, if the surface roughness of the leader tape 107 is made greater, it has the effect of removing magnetic power adhering to the surface of a magnetic head 115 when the leader tape 107 runs along the magnetic head surface.

Note that the leader tape 107 which is actually used is constructed by combining the first through fourth embodiments. For instance, PET film is used as the base material of the leader tape 107; one surface of the leader tape 107 has a magnetic layer; the surface roughness of the magnetic layer is 4 nm or greater; the thickness is about twice that of the magnetic tape 104; and the leading end portion of the leader tape 107 has the reinforcement tape 109 stuck thereon.

The magnetic tape cartridge 101 is loaded, for example, into a magnetic recording-reproducing unit 110 such as that shown in Fig. 12. As the magnetic tape cartridge 101 is loaded into the magnetic recording-reproducing unit 110, the slide door 106 is operated and opening 102c is opened. Then, a leader block 111 installed within the unit 110 moves and enters the cartridge case 102 through the opening 102c. Next, the leader block 111 engages and holds the leader pin 103. Thereafter, the leader block 111 moves along a tape running path, while pulling out the leader tape 107 along with the magnetic tape 104. In this manner, the leader pin 103 is fitted onto the hub of a machine

reel 112 installed within the magnetic recording-reproducing unit 110.

The magnetic head 115 of the magnetic recording-reproducing unit 110 is disposed near the tape running path, and a plurality of tape guides 116 are disposed on both sides of the magnetic head 115. The magnetic tape 104 is moved with respect to the magnetic head 115 by rotation of the machine reel 112, whereby magnetic recording or magnetic reproduction is performed.

It is desirable that the leader tape 107 have a length greater than or equal to the sum total of the length of the running path from the opening 102c of the cartridge case 102 to the machine reel 112, and the length of the leader tape 107 wound at least three times on the machine reel 112.

In the aforementioned embodiment, the leader pin (leader member) 103 is firmly attached to the leading end portion of the leader tape 107. However, the leader block may be firmly attached directly to the leading end portion of the leader tape 107. In addition, various types of leader members may be employed, as long as they are constructed so that the leader tape 107 is pulled out by a holding member provided in the magnetic recording-reproducing unit. Furthermore, in the aforementioned embodiments, the reinforcement tape 109 is stuck on the leading end portion of the leader tape 107. However, in the case where sufficient strength and clamping force are obtained by the leader tape 107 itself, sticking of the reinforcement tape 109 onto

the leader tape 107 becomes unnecessary. The clip 108 is not limited to resin molded products. It may be formed from a plurality of members or various materials. For example, it may be formed from a thin metal plate. Also, a member, such as an elastomer, etc., for protecting tape or obtaining friction force, may be interposed between a thin metal clip and tape.

CLAIMS

1. A magnetic tape cartridge comprising:
a single reel with magnetic tape wound thereon;
a cartridge case in which said reel is rotatably housed;

5 and

reel-rotation restraining means which allows rotation
of said reel during use and restricts said rotation during periods
of nonuse;

wherein said reel-rotation restraining means has
a reel locking member, which is movable toward and away
from said reel, for restricting rotation of said reel,

an urging member for urging said reel locking member
in a restraining direction, and

an releasing member, which is rotatable integrally with
said reel, for moving said reel locking member in an unlocking
direction by moving according to a chucking operation of rotation
means provided in a drive unit;

and wherein said releasing member has

a generally triangular plate portion, and

20 three leg portions, provided on vertexes of said
triangular plate portion, and having a lower end which is inserted
into a through hole provided in said reel and abuts part of the
rotation means of said drive unit;

25 and wherein said releasing member is sized so that with
part of said releasing member inserted into a center opening
of said reel, and two of said three leg portions positioned near

said through holes, the remaining one leg portion is dropped and inserted within the center opening of said reel.

2. The magnetic tape cartridge as defined in claim 1, wherein the triangular plate portion of said releasing member has a holding portion so that it can be positioned and held by an assembling tool.

3. The magnetic tape cartridge as defined in claim 2, wherein said holding portion is constructed of a bore penetrating the plate portion of said releasing member, said bore being formed obliquely toward a sliding portion of said releasing member that contacts said retraining member.

4. The magnetic tape cartridge as defined in claim 1, further comprising:

leader tape firmly attached at one end thereof to a leading end of said magnetic tape;

a leader member, firmly attached to the other end of said leader tape, for pulling out said magnetic tape to a magnetic recording-reproducing unit; and

reinforcement tape stuck near an end of said leader tape to which said leader member is firmly attached;

wherein at least one side of said leader tape has a center-line average surface roughness (Ra) of 4 nm or greater.

5. The magnetic tape cartridge as defined in claim 4, wherein said leader tape has a base material having a lengthwise elastic modulus of 630 kg/mm^2 or less and a widthwise elastic modulus of 580 kg/mm^2 or less, preferably a lengthwise elastic

modulus of 550 kg/mm^2 or less and a widthwise elastic modulus of 550 kg/mm^2 or less.

6. The magnetic tape cartridge as defined in claim 4, wherein the base material of said leader tape is formed from polyethylene terephthalate (PET) film or polyimide (PI) film.

7. The magnetic tape cartridge as defined in claim 4, wherein a thickness of said leader tape is less than or equal to five times a thickness of said magnetic tape, preferably less than or equal to three times, and further preferably less than or equal to two times.

8. The magnetic tape cartridge as defined in claim 4, wherein said leader tape has a length greater than or equal to the sum total of a length of a tape running path leading from an opening formed in said cartridge case to a machine reel in said magnetic recording-reproducing unit, and a length of said leader tape wound at least three times the reel hub circumference on said machine reel.

9. A magnetic tape cartridge comprising:

a cartridge case in which a single reel with magnetic tape wound thereon is rotatably housed; and

leader tape joined to a leading end of said magnetic tape so that it is pulled out to a magnetic recording-reproducing unit, along with said magnetic tape;

wherein at least one surface of said leader tape is provided with a magnetic layer having a specific surface resistance of $1 \times 10^{13} \Omega/2.54\text{cm}^2$ or less.

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10. A magnetic tape cartridge comprising:

a cartridge case in which a single reel with magnetic tape wound thereon is rotatably housed; and

leader tape joined to a leading end of said magnetic tape so that it is pulled out to a magnetic recording-reproducing unit, along with said magnetic tape;

wherein said leader tape is constructed of sheet form metal tape having a specific surface resistance of $1 \times 10^{13} \Omega/2.54\text{cm}^2$ or less.

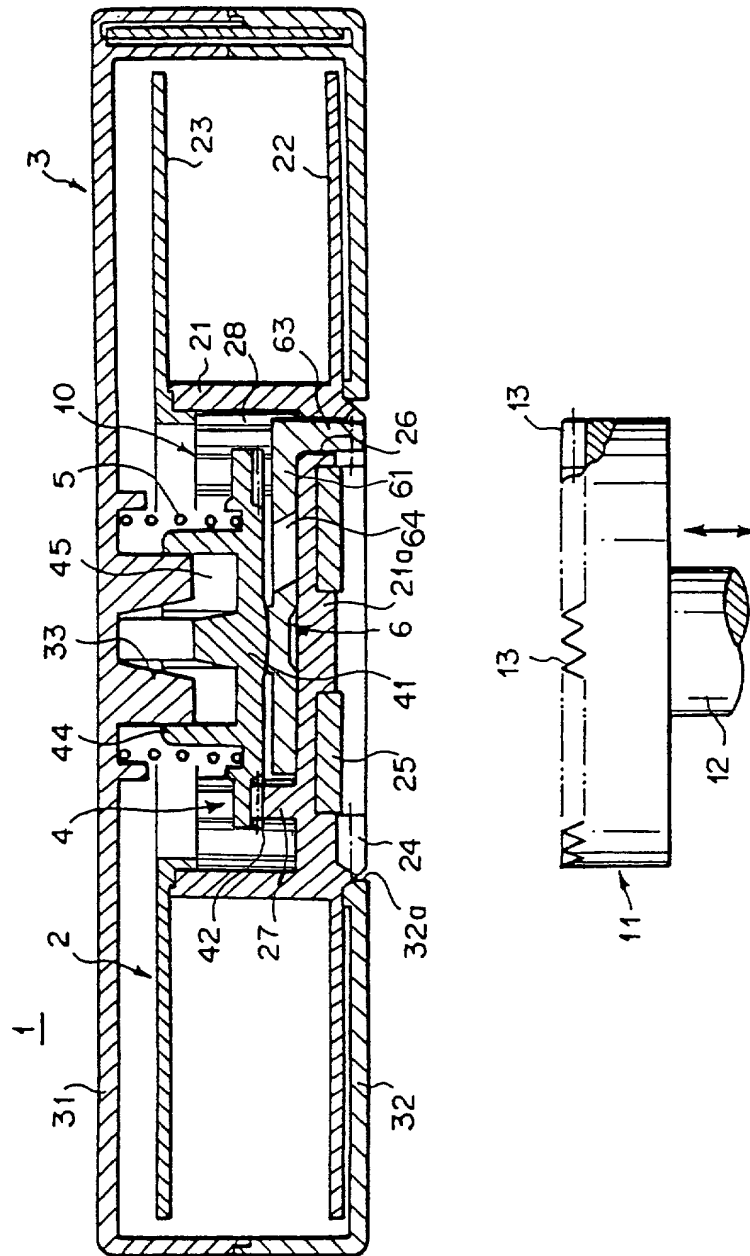
11. A magnetic tape cartridge comprising:

a cartridge case in which a single reel with magnetic tape wound thereon is rotatably housed;

leader tape firmly attached at one end thereof to a leading end of said magnetic tape; and

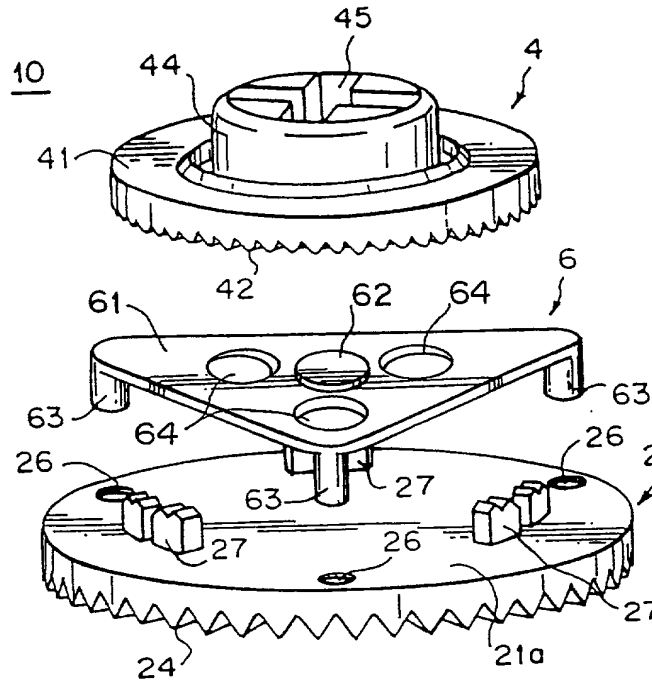
a leader member, firmly attached to the other end of said leader tape, for pulled out said magnetic tape to a magnetic recording-reproducing unit.

F I G . 1

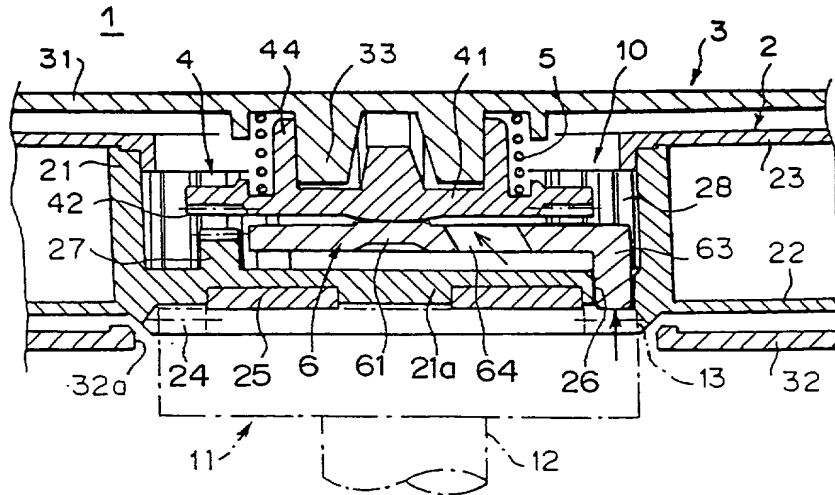


10/019678

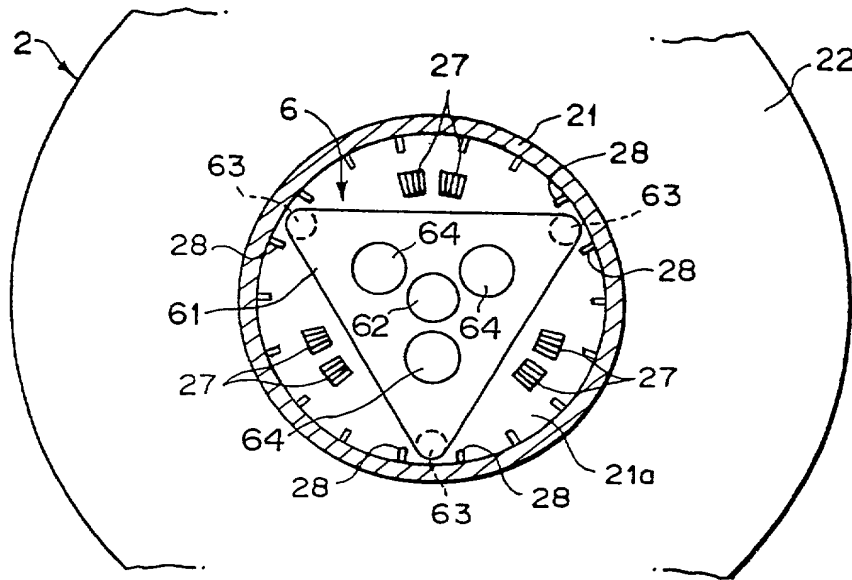
F I G . 2



F I G . 3



F I G . 4



F I G . 5

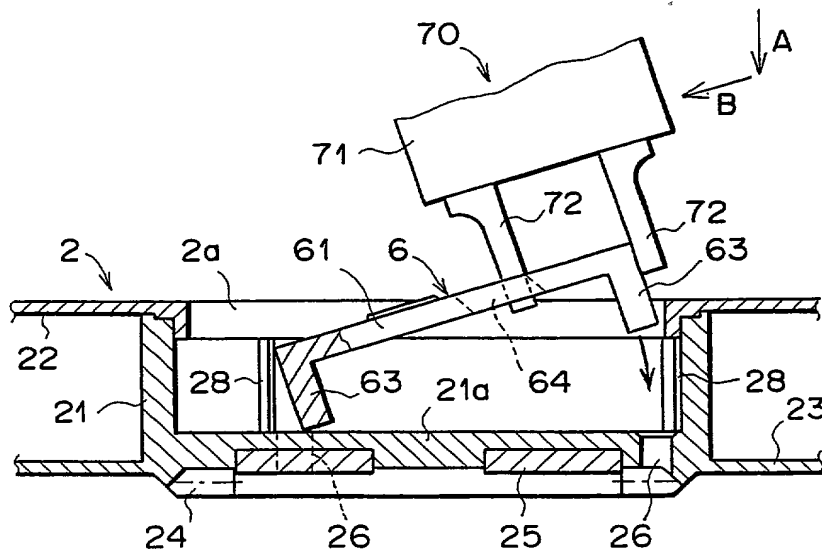


FIG. 6

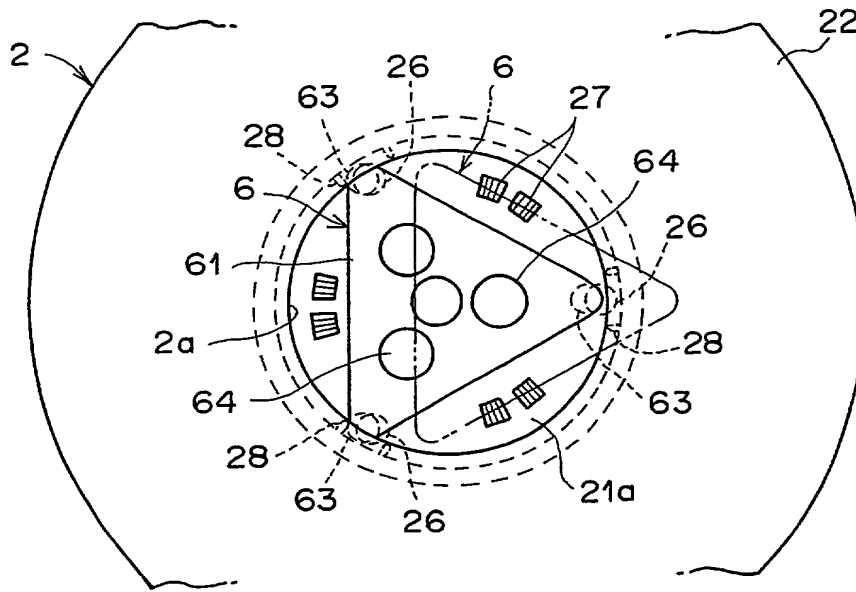


FIG. 7A

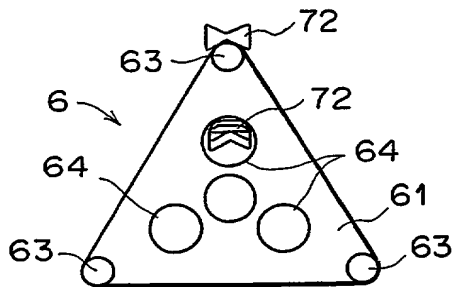


FIG. 7B

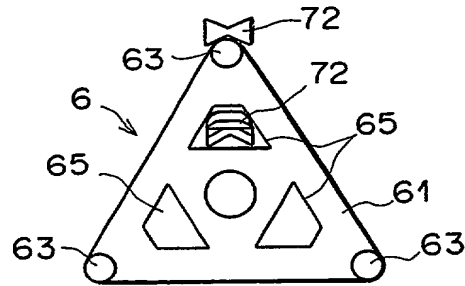
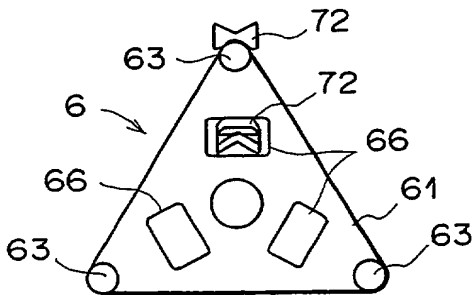
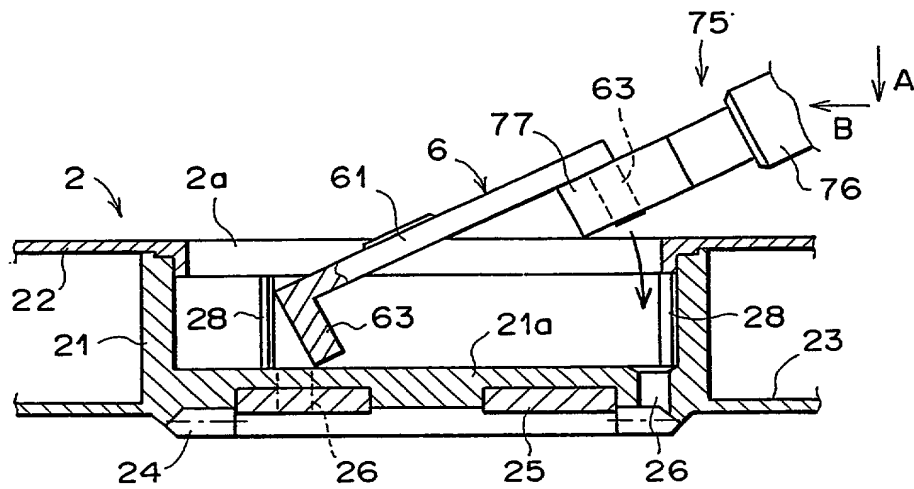


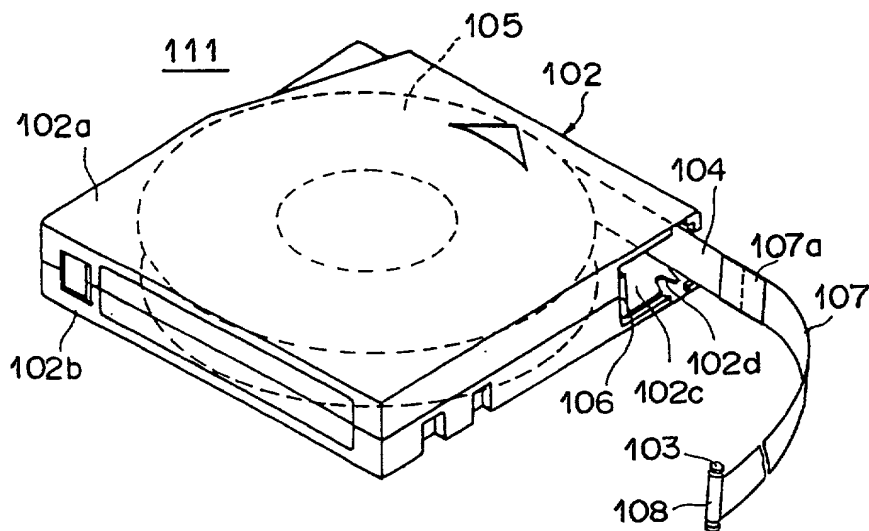
FIG. 7C



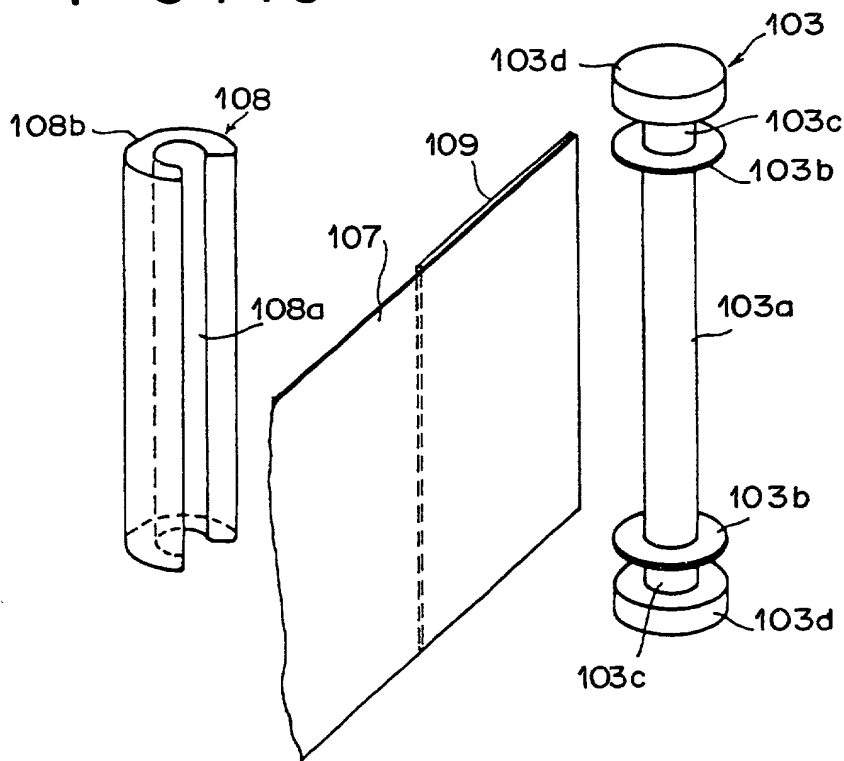
F I G . 8



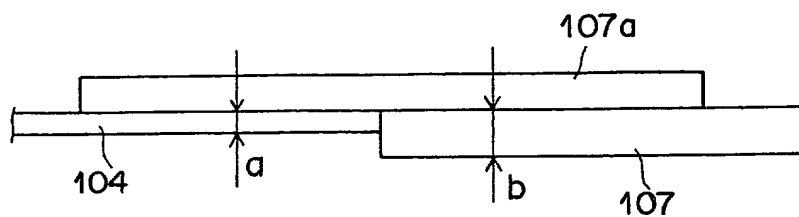
F I G . 9



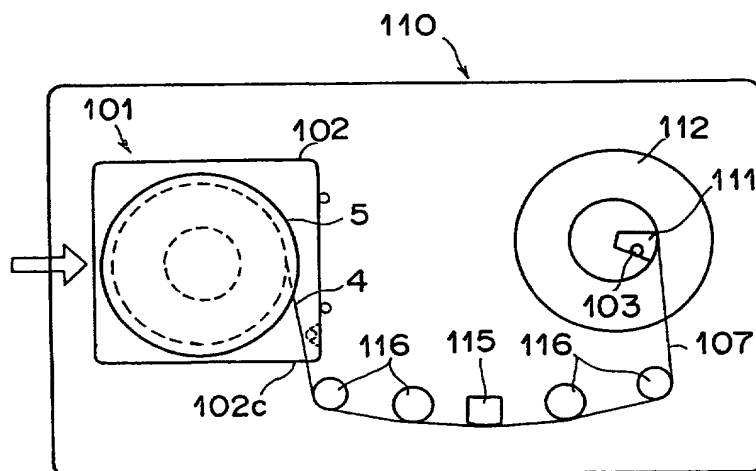
F I G . 10



F I G . 11



F I G . 12



Declaration and Power of Attorney for Patent Application

特許出願宣言書及び委任状

Japanese Language Declaration

日本語宣言書

下記の氏名の発明者として、私は以下の通り宣言します。

Kenji Ishikawa, Hidetoshi Yamamoto, Kiyoo Morita,
Akihiro Hashimoto, Daisuke Takahashi and Hideaki Shiga

私の住所、私書箱、国籍は下記の私の氏名の後に記載された通りです。

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated next to my name, c/o Fuji Photo Film Co., Ltd., 12-1, Oogi-cho 2-chome, Odawara-shi, Kanagawa-ken, Japan

下記の名称の発明に関して請求範囲に記載され、特許出願している発明内容について、私が最初かつ唯一の発明者(下記の氏名が一つの場合)もしくは最初かつ共同発明者であると(下記の名称が複数の場合)信じています。

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

"MAGNETIC TAPE CARTRIDGE"

上記発明の明細書(下記の欄でX印がついていない場合は、本書に添付)は、

the specification of which is attached hereto unless the following box is checked:

☐ 月 日に提出され、米国出願番号または特許協定条約

☒ was filed on July 6, 2000 as United States Application Number or PCT International Application Number

国際出願番号を とし、

PCT/JP00/04480 and was amended on

(該当する場合) に訂正されました。

(if applicable).

私は、特許請求範囲を含む上記訂正後の明細書を検討し、内容を理解していることをここに表明します。

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

私は、連邦規則法典第37編第1条56項に定義されるとおり、特許資格の有無について重要な情報を開示する義務があることを認めます。

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

Japanese Language Declaration

(日本語宣言書)

私は、米国法典第35編第119条(a)-(d)項又は第365条(b)項に基き下記の、米国以外の国の少なくとも一カ国を指定している特許協力条約第365条(a)項に基づく国際出願、又は外国での特許出願もしくは発明者証の出願についての外国優先権をここに主張するとともに、優先権を主張している本出願の前に出願された特許または発明者証の外国出願を以下に、枠内をマークすることで、示しています。

I hereby claim foreign priority under Title 35, United States Code, Section 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Applications

外国での先行出願

Priority Not Claimed

優先権主張なし

(patent) 195857/1999

Japan

09/07/1999

(Number)
(番号)

(Country)
(国名)

(Day/Month/Year Filed)
(出願年月日)

☐

(patent) 289078/1999

Japan

12/10/1999

(Number)
(番号)

(Country)
(国名)

(Day/Month/Year Filed)
(出願年月日)

☐

(Number)
(番号)

(Country)
(国名)

(Day/Month/Year Filed)
(出願年月日)

☐

私は、第35編米国法典119条(e)項に基づいて下記の米国特許出願規定に記載された権利をここに主張致します。

I hereby claim the benefit under Title 35, United States Code, Section 119(e) of any United States provisional application(s) listed below.

(Application No.)
(出願番号)

(Filing Date)
(出願日)

(Application No.)
(出願番号)

(Filing Date)
(出願日)

私は、下記の米国法典第35編第120条に基づいて下記の米国特許出願に記載された権利、又は米国を指定している特許協力条約第365条(c)に基づく権利をここに主張します。又、本出願の各請求範囲の内容が米国法典第35編第112条第1項又は特許協力条約で規定された方法で先行する米国特許出願に開示されていない限り、その先行米国出願書提出日以降で本出願書の日本国内又は特許協力条約国際出願提出日までの期間中に入手された、連邦規則法典第37編第1条第56項で定義された特許資格の有無に関する重要な情報について開示義務があることを認識しています。

I hereby claim the benefit of Title 35, United States Code Section 120 of any United States application(s), or 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code Section 112, I acknowledge the duty to disclose any material information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application:

(Application No.)
(出願番号)

(Filing Date)
(出願日)

(Status: Patented, Pending, Abandoned)
(現況: 特許許可済、係属中、放棄済)

(Application No.)
(出願番号)

(Filing Date)
(出願日)

(Status: Patented, Pending, Abandoned)
(現況: 特許許可済、係属中、放棄済)

私は、私自身の知識に基づいて本宣言中で私が行う表明が真実であり、かつ私の入手した情報と私の信ずるところに基づく表明が全て真実であると信じていること、さらに故意になされた虚偽の表明及びそれと同等の行為は米国法典第18編第1001条に基づき、罰金または拘禁、もしくはその両方により処罰されること、そしてそのような故意による虚偽の声明を行えば、出願した、又は既に許可された特許の有効性が失われることを認識し、よってここに上記のごとく宣誓を致します。

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Japanese Language Declaration

(日本語宣言書)

委任状: 私は、下記の発明者として、本出願に関する一切の
手続きを米国特許商標局に対して遂行する弁理士又は代理
人として、下記のことを指名致します。(弁護士、又は代理人の
氏名及び登録番号を明記のこと)

POWER OF ATTORNEY: As a named inventor, I hereby
appoint the following attorney(s) and/or agent(s) to
prosecute this application and transact all business in the
Patent and Trademark Office connected therewith (list
name and registration number)

John H. Mion, Reg. No. 18,879; Thomas J. Macpeak, Reg. No. 19,292; Robert J. Seas, Jr., Reg. No. 21,092;
Darryl Mexic, Reg. No. 23,063; Robert V. Sloan, Reg. No. 22,775; Peter D. Olexy, Reg. No. 24,513; J. Frank
Osha, Reg. No. 24,625; Waddell A. Biggart, Reg. No. 24,861; Louis Gubinsky, Reg. No. 24,835; Neil B.
Siegel, Reg. No. 25,200; David J. Cushing, Reg. No. 28,703; John R. Inge, Reg. No. 26,916; Joseph J. Ruch,
Jr., Reg. No. 26,577; Sheldon I. Landsman, Reg. No. 25,430; Richard C. Turner, Reg. No. 29,710; Howard L.
Bernstein, Reg. No. 25,665; Alan J. Kasper, Reg. No. 25,426; Kenneth J. Burchfiel, Reg. No. 31,333; Gordon
Kit, Reg. No. 30,764; Susan J. Mack, Reg. No. 30,951; Frank L. Bernstein, Reg. No. 31,484; Mark Boland,
Reg. No. 32,197; William H. Mandir, Reg. No. 32,156; Scott M. Daniels, Reg. No. 32,562; Brian W. Hannon,
Reg. No. 32,778; Abraham J. Rosner, Reg. No. 33,276; Bruce E. Kramer, Reg. No. 33,725; Paul F. Neils, Reg.
No. 33,102 and Brett S. Sylvester, Reg. No. 32,765

書類送付先:

Send Correspondence to:

SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC
2100 Pennsylvania Avenue, N.W., Washington, D.C. 20037-3202

直通電話連絡先: (名称及び電話番号)

Direct Telephone Calls to: (name and telephone number)

(202)293-7060

唯一又は第一発明者名	Full name of sole or first inventor
発明者の署名	Inventor's signature
日付	Date
住所	Residence
国籍	Citizenship
郵便の宛先	Post office address
第二共同発明者名(該当する場合)	Full name of second joint inventor, if any
第二発明者の署名	Second inventor's signature
日付	Date
住所	Residence
国籍	Citizenship
郵便の宛先	Post office address

(第三以降の共同発明者についても同様に記載し、署名をする (Supply similar information and signature for third and subsequent joint inventors).)

Japanese Language Declaration

(日本語宣言書)

第三共同発明者名 (該当する場合)		Full name of third joint inventor, if any <u>Kiyoo Morita</u>	
第三発明者の署名	日付 <u>3</u>	Third inventor's signature <u>Kiyoo Morita</u>	Date December 10, 2001
住所		Residence <u>Kanagawa-ken, Japan JPX</u>	
国籍		Citizenship Japan	
郵便の宛先		Post office address c/o Fuji Photo Film Co., Ltd., 12-1, Oogi-cho 2-chome, Odawara-shi, Kanagawa-ken, Japan	
第四共同発明者名 (該当する場合)		Full name of fourth joint inventor, if any <u>Akihiro Hashimoto</u>	
第四発明者の署名	日付 <u>4</u>	Fourth inventor's signature <u>Akihiro Hashimoto</u>	Date December 10, 2001
住所		Residence <u>Kanagawa-ken, Japan JPX</u>	
国籍		Citizenship Japan	
郵便の宛先		Post office address c/o Fuji Photo Film Co., Ltd., 12-1, Oogi-cho 2-chome, Odawara-shi, Kanagawa-ken, Japan	
第五共同発明者名 (該当する場合)		Full name of fifth joint inventor, if any <u>Daisuke Takahashi</u>	
第五発明者の署名	日付 <u>5</u>	Fifth inventor's signature <u>Daisuke Takahashi</u>	Date December 10, 2001
住所		Residence <u>Kanagawa-ken, Japan JPX</u>	
国籍		Citizenship Japan	
郵便の宛先		Post office address c/o Fuji Photo Film Co., Ltd., 12-1, Oogi-cho 2-chome, Odawara-shi, Kanagawa-ken, Japan	
第六共同発明者名 (該当する場合)		Full name of sixth joint inventor, if any <u>Hideaki Shiga</u>	
第六発明者の署名	日付 <u>6</u>	Sixth inventor's signature <u>Hideaki Shiga</u>	Date December 10, 2001
住所		Residence <u>Kanagawa-ken, Japan JPX</u>	
国籍		Citizenship Japan	
郵便の宛先		Post office address c/o Fuji Photo Film Co., Ltd., 12-1 Oogi-cho 2-chome, Odawara-shi, Kanagawa-ken, Japan	